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23. (Once amended) A process according to claim 17, wherein the fibres are randomly oriented in said porous substrate.

Please add the following new claims 24-34:

- 1 24. (Newly Added) A composite membrane according to claim 13,
 2 wherein the silica comprises a colloidal aqueous solution, or a silica powder dispersed in
 3 water.
- 1 25. (Newly Added) A composite membrane according to claim 13,
 2 wherein the fluorinated hydrocarbon polymer comprises one or more non-ion-conducting
 3 polymer(s).
- 1 26. (Newly Added) A composite membrane according to claim 25,
 2 wherein the non-ion-conducting polymer is selected from the group consisting of
 3 polytetrafluoroethylene (PTFE), fluorinated ethylene-propylene (FEP), tetrafluorethylene4 ethylene (ETFE) copolymers, poly(vinylfluoride) (PVF) and poly(vinylidinefluoride)
 5 (PVDF).
 - (Newly Added) A composite membrane according to claim 13, wherein the silica comprises a colloidal silica and the polymer comprises PTFE.
 - 28. Newly Added) A composite membrane according to claim 13, wherein the ratio of silica to polymer is in the range of from 95:5% to 5:95% based on weight/weight solid materials in the binder mixture.
- 1 29. Newly Added) A composite membrane according to claim 28, 2 wherein the ratio of silica to polymer is in the range of from 70:30% to 30:70% based 3 on weight/weight solid materials in the binder mixture.

1 30. (Newly Added) A composite membrane according to claim 29, wherein the ratio of silica to polymer is about 50:50% based on weight/weight solid materials in the binder mixture.

31. (Newly Added) A composite membrane according to claim 13, wherein the mixed binder is in the form of a dilute aqueous dispersion.

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 (Newly Added) A composite membrane according to claim 31, wherein the dilute aqueous dispersion has about 10% weight solids in the aqueous solution.

 (Newly Added) A composite membrane according to claim 13, wherein the fibres comprise at least one glass or silica.

34. (Newly Added) A composite membrane according to claim 13,
 wherein the fibres have a diameter in the range of from 0.1μm to 50μm.